



# Valley Tool

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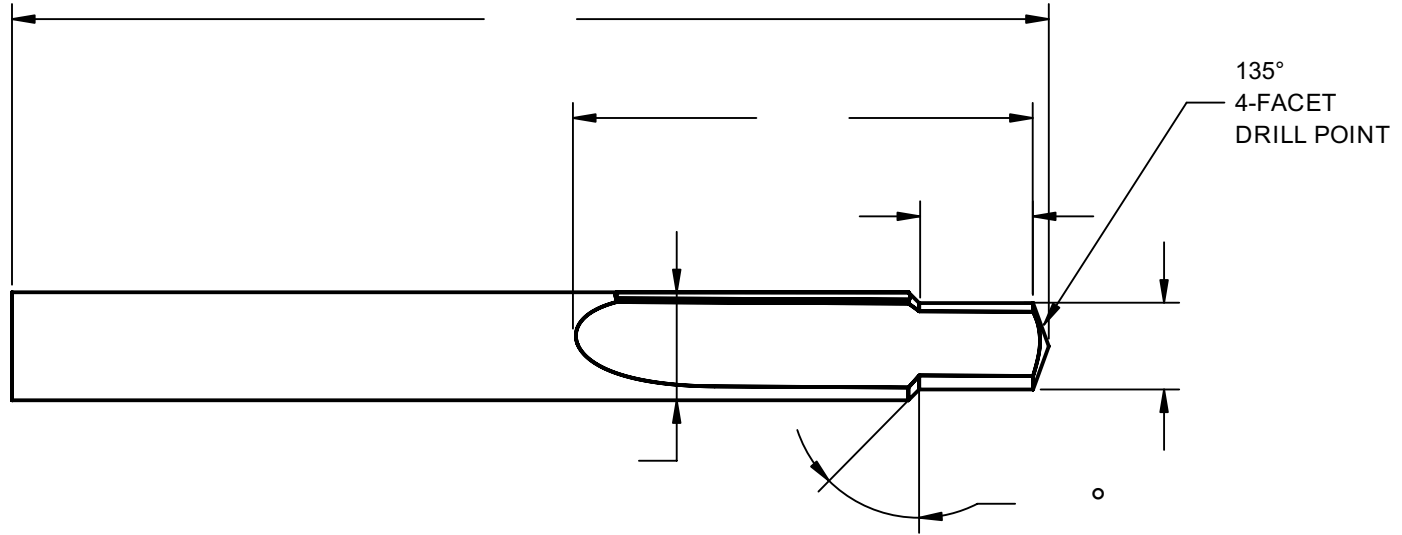
FILL IN THE BLANKS BELOW AND SEND TO  
SALES@VALLEYTOOL.NET OR FAX 920.734.1749

CARBIDE  
COBALT  
HSS  
COOLANT FED

## DOUBLE MARGIN STRAIGHT FLUTE STEP DRILL

### COATING

- AlTiN
- TiN
- TiCN
- TiCN-MP
- TiAlCN
- TiAlN
- ZrN
- NANO-TEK
- AlCrN
- UNCOATED



# OF FLUTES:

MATERIAL TO BE CUT:

COMPANY:

NAME:

PHONE:

EMAIL:

QUANTITIES OF

TOLERANCES UNLESS  
SPECIFIED BY CUSTOMER

NOTES:

	+/- .0005
	+/- .10'
.XXXX	+/- .0003
.XXX	+/- .001
.XX	+/- .005
O.A.L	+/- .05