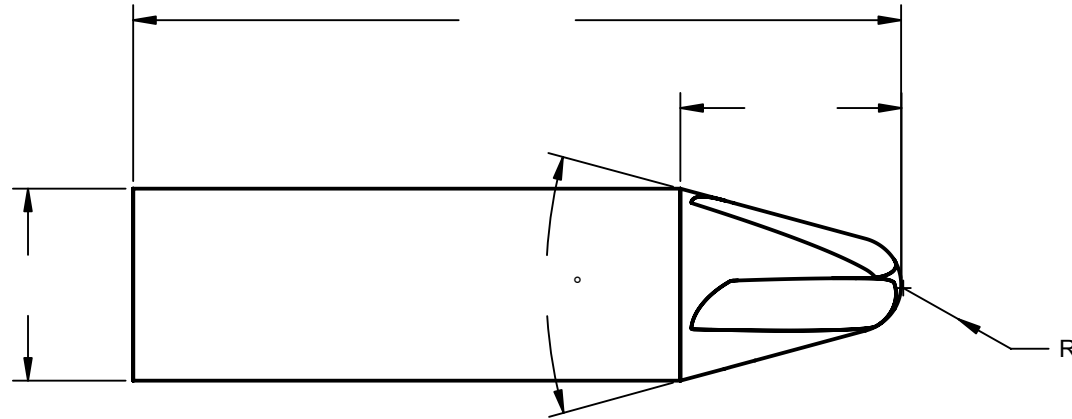


# DIE SINKING CUTTER



TOLERANCES UNLESS  
SPECIFIED BY CUSTOMER

.0002" PER INCH  
BACK TAPER FOR  
DRILLS/REAMRES

	+/- .0005
	+/- 10'
.XXXX	+/- .0003
.XXX	+/- .001
.XX	+/- .005
O.A.L	+/- .05

HSS	COBALT	CARBIDE	# OF FLUTES
MATERIAL BEING CUT			
COATING PREFERENCE:			
TiN TiCN TiCN-MP TiAlCN TiAlN AlTiN			
ZrN NANO-tek AlCrN Amorphous Diamond			
VTI RECOMMEND			



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COMPANY	
YOUR NAME	
PHONE #	
EMAIL	
PART#	
DO NOT SCALE	REV: NONE