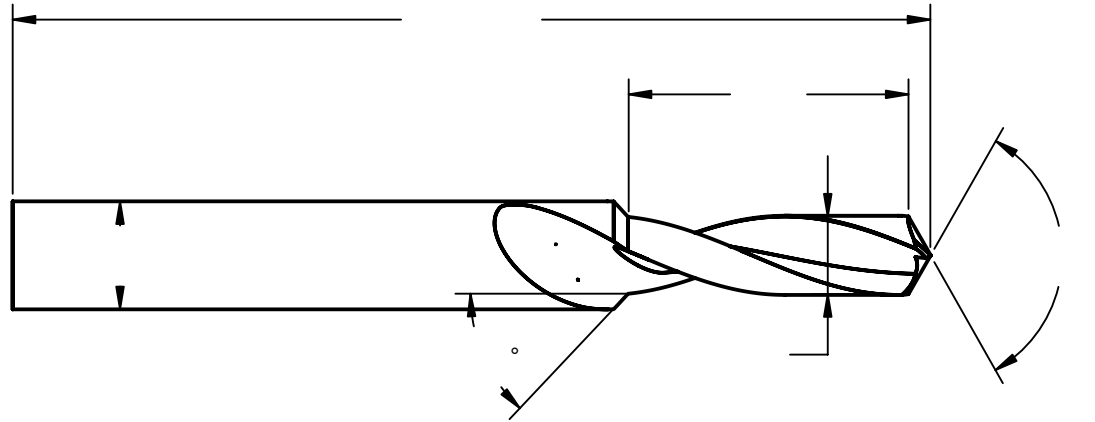


DRILL CHAMFER TOOL



TOLERANCES UNLESS
SPECIFIED BY CUSTOMER

.0002" PER INCH
BACK TAPER FOR
DRILLS/REAMRES

| | |
|-------|-----------|
| | +/- .0005 |
| | +/- 10' |
| .XXXX | +/- .0003 |
| .XXX | +/- .001 |
| .XX | +/- .005 |
| O.A.L | +/- .05 |

HSS COBALT CARBIDE # OF FLUTES

MATERIAL BEING CUT

COATING PREFERENCE:

TiN TiCN TiCN-MP TiAlCN TiAlN AlTiN
ZrN NANO-tek AlCrN Amorphous Diamond
VTI RECOMMEND



3040 N. Pointer Rd. Appleton, WI 54911
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sales@Valley Tool.net | www.Valley Tool.net

COMPANY
YOUR NAME
PHONE #
EMAIL

PART#

DO NOT SCALE

REV: NONE