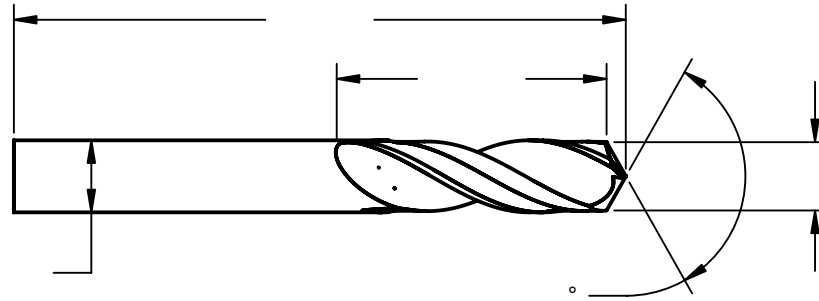


DRILL



STANDARD DOUBLE MARGIN

TOLERANCES UNLESS
SPECIFIED BY CUSTOMER

.0002" PER INCH
BACK TAPER FOR
DRILLS/REAMRES

	+/- .0005
	+/- 10'
.XXXX	+/- .0003
.XXX	+/- .001
.XX	+/- .005
O.A.L	+/- .05

HSS COBALT CARBIDE # OF FLUTES

MATERIAL BEING CUT

COATING PREFERENCE:

TiN TiCN TiCN-MP TiAlCN TiAlN AlTiN
 ZrN NANO-tek AlCrN Amorphous Diamond
 VTI RECOMMEND



3040 N. Pointer Rd. Appleton, WI 54911
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COMPANY
YOUR NAME
PHONE #
EMAIL

PART#

DO NOT SCALE

REV: NONE