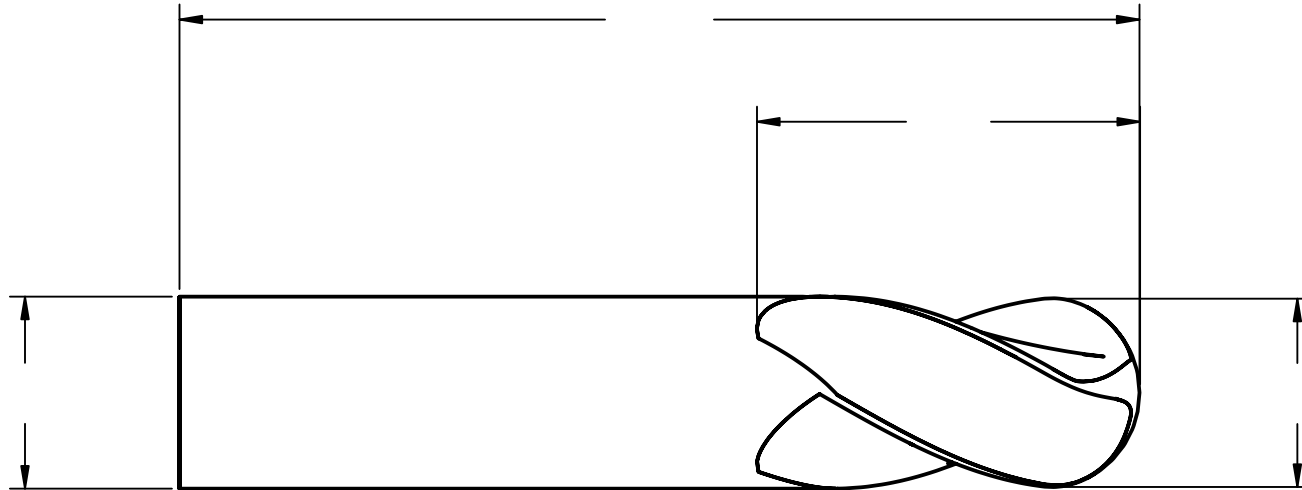


BALL NOSE



TOLERANCES UNLESS
SPECIFIED BY CUSTOMER

.0003" PER INCH
BACK TAPER FOR
DRILLS/REAMRES

	+/- .0005
	+/- 10'
.XXXX	+/- .0003
.XXX	+/- .001
.XX	+/- .005
O.A.L	+/- .05

☐ HSS ☐ COBALT ☐ CARBIDE # OF FLUTES

MATERIAL BEING CUT

COATING PREFERENCE:

☐ TiN ☐ TiCN ☐ TiCN-MP ☐ TiAlCN ☐ TiAlN ☐ AlTiN
☐ ZrN ☐ NANO-tek ☐ AlCrN ☐ Amorphous Diamond
☐ VTI RECOMMEND



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COMPANY
CONTACT
PHONE #
EMAIL

PART#

DO NOT SCALE

REV: NONE